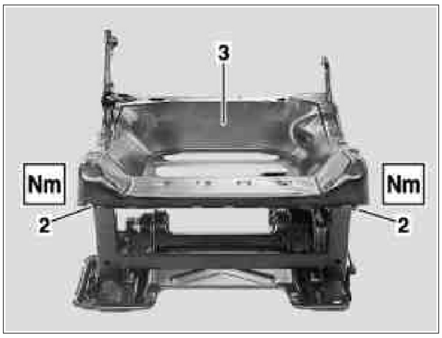
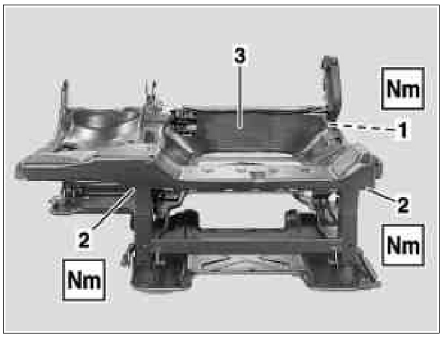
AR91.12-P-1110GH	Remove and install rear seat cushion frame	23.5.00

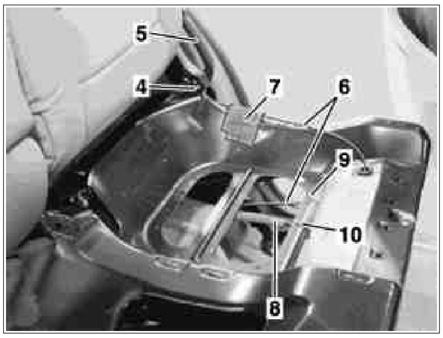
MODELS 163.136 /154 /172 as of 1.9.99, 163.113 /128 /157 /174 /175



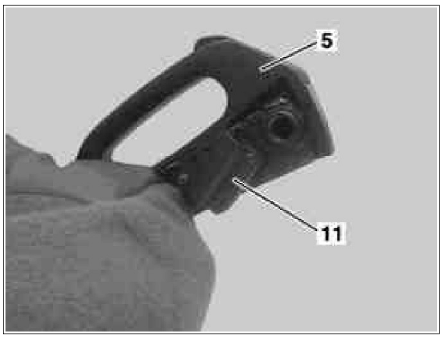
P91.12-2205-01



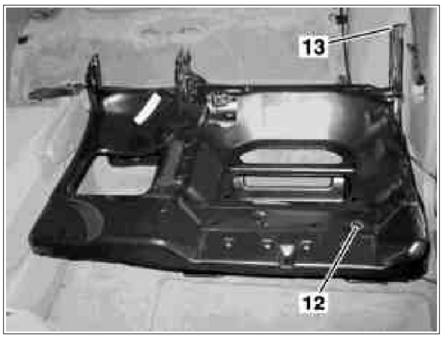
P91.12-2206-01



P91.12-2257-01



P91.12-2258-01



P91.12-2259-01

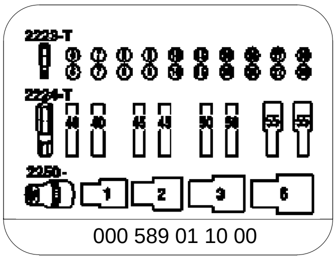
1 Retaining strap bolt
2 Rear seat cushion frame mounting screws
3 Rear seat cushion frame
4 Screw
5 Vertical adjustment handle
6 Vertical adjustment cable
7 Clip
8 Horizontal adjustment cable
9 Clip
10 Clip
11 Cover
12 Rubber grommet
13 Handle locking device

	Remove/install		
1.1	Loosen Velcro lock in the left rear corner of the rear seat cushion frame	i Only 60% rear seat	
2.1	Unscrew screw of retaining strap (1)	i Only 60% rear seat Nm Torx bit set	 *BA91.12-P-1009-03A *000589011000
3	Remove paneling of horizontal adjustment handle	i Risk of breakage! Unscrew screw and press paneling of horizontal adjustment handle forwards in order to unhook the retaining lugs.	
4	Remove outer cover from rear seat	i Do not remove the remaining covers.	AR91.12-P-1100GH
5	Remove curtain from the front and side of the rear seat		
6	Remove fold-down rear backrest		AR91.12-P-1720GI
7	Unhook the front of the rear seat covering on both sides and at the back of the rear seat cushion frame		
8	Remove rear seat covering and rear seat cushion from the rear seat cushion frame	i **Installation:** if a new rear seat cushion frame is used for the 60% rear seat, the center Velcro closure must be glued on.	
9.1	Remove locking mechanism for automatic front seat adjustment for easy entry to the rear	i Only 40% rear seat for the 3rd seat row, code 847.	AR91.12-P-1120GH
10	Detach cover (11) from vertical adjustment handle (5)		
11	Unscrew bolt (4) and detach vertical adjustment handle (5) from rear seat cushion frame	i Press unlocking device and pull vertical adjustment handle forwards. Observe installed position of spring!	
12	Unhook vertical adjustment cable (6) from clips (7, 9)	i Risk of breakage! i Clip (7) is concealed behind adhesive tape. i **Installation:** glue on adhesive tape again	

13	Unhook vertical adjustment cable (6) from vertical adjustment handle (5)		
14	Guide vertical adjustment cable (6) through grommet (12)	i **Installation:** If a new rear seat cushion frame is used, the grommet must be installed in the new rear seat cushion frame.	
15	Remove handle locking device (13) from rear seat cushion frame		
16	Unhook horizontal adjustment cable (8) at clip (10) and at front of rear seat cushion frame	i Risk of breakage!	
17	Unscrew bolts from horizontal adjustment handle		
18	Detach horizontal adjustment cable (8) from horizontal adjustment handle	i Risk of breakage! i Pull out horizontal adjustment handle.	
19	Remove rear seat seat belt buckle	i 40% rear seat without side airbag in left and right rear, code 293. i 40% rear seat with side airbag in left and right rear, code 293. i 60% rear seat outer seat.	AR91.40-P-1516GH AR91.40-P-1516GK AR91.40-P-1516GJ
20	Unscrew mounting screws for rear seat cushion frame (2)	i **Installation:** Replace damaged shims at the diagonal supports of the rear seat. Nm	*BA91.12-P-1010-03A
21	Remove rear seat cushion frame (3)	i Remove rear seat cushion frame through tailgate	
22	Install in the reverse order		

Nm **Rear seats**

Number	**Designation**		**Model 163 as of 09/99**
BA91.12-P-1009-03A	Bolt for clamping band to seat frame	Nm	45
BA91.12-P-1010-03A	Screw for bracket to seat frame	Nm	23



Torx bit set